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E.P.& CLARKSON.

### PATENT SPECIFICATION



No. 2665 / 28. Application Date: Jan. 27, 1928.

291,709

Complete Accepted : June 7, 1928.

COMPLETE SPECIFICATION.

#### Apparatus for the Dustless Emptying of Receptacles Filled with Loose Material or the like into a Collecting Receptacle.

7, GRIFFITH BREWER, of the firm of Brewer & Son, Patent Agents, 33, Chancery Lane, London, W.C. 2, a sub-ject of the King of Great Britain, do here-5 by declare the nature of this invention (a communication to me from abroad by Gustav Schulze, of Stolbergstrasse 41, Essen-Borbeck, Germany, a citizen of the German Republic; and in what manner the same is to be performed, to be particularly described and ascertained in and by the following statement:-

This invention relates to apparatus for the dustless emptying of receptacles filled 15 with loose material into a collecting receptacle. Appliances for this purpose are already known in which the means employed for closing the receptacle to be emptied cooperates with the means which 20 closes the inlet to the collecting receptacle so that the means for closing the two receptacles are opened and closed simul-

taneously. In the appliances already known the 25 receptacle which is to be emptied is provided as a rule with a hinged cover formed integrally therewith. This however does not make an absolutely dustless emptying of the receptacle possible as the 30 cover during the closing movement travels over a considerable distance with great speed and in doing so displaces a large volume of air, which sets up eddies in the air contained in the interior of the recep-35 tacle with the result that any dust that may be still contained in the receptacles will be blown out into the open air by the air set in motion by the cover. In order to overcome this disadvantage according 40 to this invention the receptacle to be emptied is provided with two semi-circular covers with which stops are combined in such a way that when the receptacle is placed over the charging opening of the 45 collecting receptacle these stops engage with members on this receptacle and open - the lids or covers. In the subject matter of the present invention the covers of the receptacle to be emptied are already com-"50 pletely or almost completely enclosed in the inlet to the collecting receptacle and furthermore the covers, owing to their being divided, have only a short distance (Price 1/-)

to traverse, so that the development of dust is prevented with certainty. An additional advantage of this type of construction consists in the fact that the inlet to the collecting receptacle may be of very much smaller dimensions than receptacles are used which have only one (circular) cover which has to lie on the body of the vehicle while the receptacle is empticd into the interior thereof.

A constructional example of the subject matter of the invention is illustrated in the accompanying drawing as applied to a motor vehicle for carrying away dust.

Figure 1 is a side elevation of the motor vehicle, and on a larger scale.

Figure 2 is a side elevation of one of 70

the receptacles to be emptied. Figure 3 is a plan view of Figure 2.

Figure 4 is a portion of Figure 1 in vertical section.

Figure 5 is a section on the line 5—5

of Figure 4 looking from the right. Figure 6 is a view corresponding to Figure 4 with the parts in another posi-

Figure 7 is a section on the line 7—7 of Figure 6 looking in the direction of the

arrow r.

In the collecting receptacle A, mounted on a motor vehicle, is mounted and rotates a conveyor screw at (see Figures 4 and 6) which conveys the loose material fed to it into the receptacle A for its collection in the well known manner. The receptacles B which are to be emptied are provided with two semicircular fids by for closing them which are pivoted thereto and which. when closed, touch each other in an axial plane of the receptacle. To each of the covers  $b^1$  is rigidly attached a stop  $b^2$  which is constructed in the form of a handle and which serves at the same time to pivotally connect the cover to the receptacles and projects laterally beyond the peripheral surface of the receptacle B. At right angles to the plane of separation 400 of the closed covers by is finally attached to each recentacle B a bolt 1/3. The casing no of the conveyor screw no

carries a sheet metal charging hopper a3, in which is mounted and rotates , 105 bolt C. Mounted to rotate loosely on this

holt is a casing D consisting of a section from a cylinder and so constructed that the centre of curvature of its cylindrical side d lies on the axis of the bolt C and 5 its side walls d2 lie close against the side walls of the charging hopper  $a^2$  (see Figure 5). The hopper  $a^3$  has an inwardly curved side  $a^4$  which is curved in suchwise that the side  $a^4$  bears closely against it. The rocking movement of the casing D is limited by an angle iron  $d^4$ affixed to the side d' and which in one terminal position of the casing (see Figure 4) hears against the side at and in the 15 other terminal position (see Figure 6) against an angle iron  $a^6$  affixed to the collecting receptacle A. In the side walls  $d^2$  are finally provided openings  $d^3$  the width of which is slightly greater than 20 the width of the stops be on the vessel or receptacle B. In the position occupied by the parts in Figure 4 these openings coincide or register with corresponding openings as (see Figures 5 and 6) in the 25 side walls of the hopper or inlet  $a^3$ . To the bolt C is rigidly connected a

frame E which always lies close against the sides  $d^1$  and  $d^2$  of the casing D. This frame has a circular opening cliin it 30 to close which two semicircular flaps or lids c<sup>2</sup> controlled by springs c<sup>3</sup> are provided. The springs c<sup>3</sup> tend to always hold the lids or flaps e3 in the closed position (see Figures 4 and 5). In the bolt C are 35 also mounted helical springs c1 (see Figure 5) one end of which bears against the frame E and the other end thereof engages in the side walls of the hopper or inlet as. These springs tend to always hold the 40 frame E in the position shown in Figure 4 in which it bears against a stop as on the casing D and the angle iron de on the side a4. On the casing d is also provided another stop do, which determines a fur-45 ther terminal position of the frame F. (see Figure 6). Finally there are also provided on the bolt C two open bearings F which are adapted to hear by extension f against the casing  $a^2$  of the conveyor 50 screw.

To empty it the receptacle B is hung by means of its bolt bs in the open bearing F and then swung upwards (see Figure 4), so that its covers bi enter the opening 55 et in the frame E and its stops b2 the openings as and ds in the hopper as and the sides ds. At the same time the recepstacle B bears by-its upper edges be projecting beyond the cover against the frame 60 E. If therefore the receptable B he pushed by the attendant against the collecting receptacle A the frame E will rock under the pressure of the receptacle against the pressure of the springs cl 65 while at the same time the stops h2 on the

receptable engage with the sides  $d^2$  of the casing D so that on the further movement of the frame towards the receptacle A they will be rocked outwards and open the covers or lids  $b^1$  (see particularly Figure 7). When this takes place the covers b! strike against the covers c2 of the frame E and rock them against the action of their springs outwards. During the further course of its movement the frame Eestrikes against the stop do and couples itself thereby to the casing D, so that now the frame E and the casing D continue their movement together as one until the easing D strikes by its angle iron  $d^4$  against the stop  $a^6$ . In the course of this movement the contents or the receptacle B will be discharged into the conveyor screw a2 and conveyed by the serew or worm al into the collecting receptacle A. The open bearings F for the bolt b3 follow the rocking movement of the receptacle B so that the bolt b3 remains in engagement with the bearings F.

After it has been emptied the receptacle B is rocked back\_into its original position as shown in Figure 4. During the course of this movement the frame E strikes against the stop do and takes the casing D along with it until the angle iron de strikes against the side of and ends the return movement of the parts. Towards the end of this movement the stops  $h^2$  on the receptable enter the openings  $d^3$ and as after which the springs es come 100 into action and close the covers c2 and also the covers  $b^{\dagger}$  in contact therewith on the receptacle. It will be obvious that springs may also be provided on the covers bi which hold them in the closed position. 105 Finally the receptacle B is rocked downwards in the bearings F and can then be removed.

When using the apparatus for carrying away dust the covers b1 of the receptable 110 B may be so constructed that they form a truncated cone when closed. I., way rain water will be prevented from entering the plane of separation between the two covers.

particularly described Having now and ascertained the nature of my said invention and in what manner the same is to be performed. I declare that what I claim is:-

1. An apparatus for the dustless emptying of receptacles filled with loose material or the like into a collecting receptacle characterised by the fact that the recontacle B to be emptied is provided ... th 125 two semicircular covers ha with which stops b2 are combined in suchwise that when the receptacle is placed on the inlet or charging opening el of the collecting receptable A they engage with members 12 136

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on this receptacle and open the covers b1.

2. An apparatus according to Claim 1, characterised by the fact that the inlet or charging opening c1 is arranged in a 5 frame E controlled by springs and pivotally mounted on the collecting receptacle A and against which the receptacle B can support itself and which together with the receptacle rocks in to a position (see 10 Figure 6) in which the receptacle automatically empties itself.

and 2, characterised by the fact that the trame E is provided with a spring controlled cover c<sup>2</sup> which closes the inlet or charging opening c<sup>1</sup> which cover when the receptacle B is brought into the discharging position (see Figure 6) is positively opened by the covers b<sup>1</sup> of the receptacle B and closed on the return of the receptacle B and the frame E to their original positions (see Figure 4) by its spring c<sup>1</sup> and at the same time closes the cover b<sup>1</sup> of the receptacle B.

4. An apparatus according to Claim 3, characterised by the fact that the means for closing the inlet or charging opening e<sup>1</sup> consists of two semicircular parts e<sup>2</sup>.
 5. An apparatus according to Claims 1

and 2, characterised by the fact that the frame e is mounted to rock in a casing D which itself simultaneously is mounted to rock coaxially with the frame on the collecting receptacle A and has members  $d^5$ ,  $d^6$ ) which are capable of coupling the casing D to the frame E.

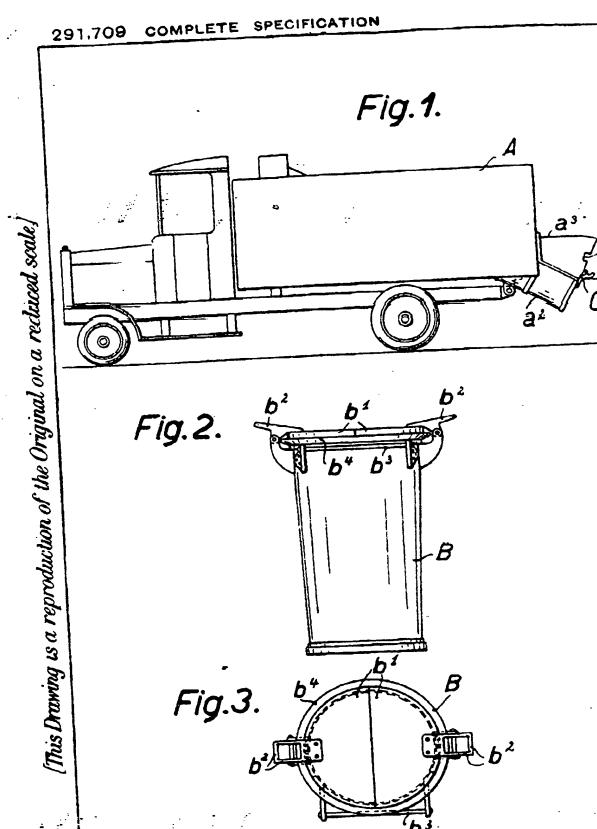
6. An apparatus according to Claim 5, characterised by the fact that the casing D has a stop d which fixes the terminal positions of the g and therefore those of the frequency receptacie A.

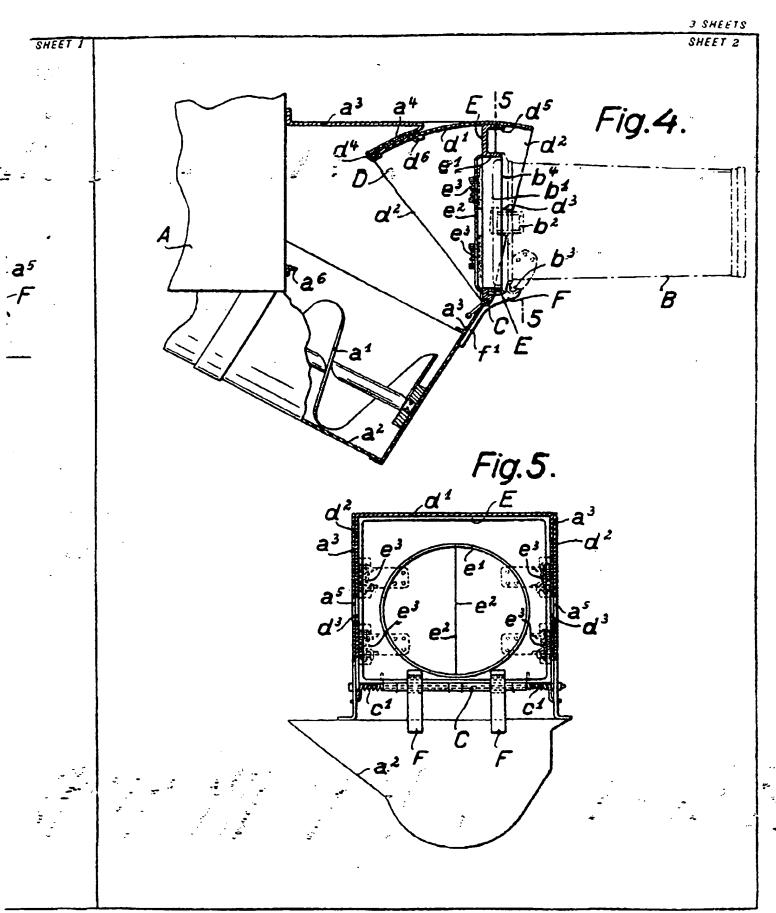
7. A receptacle according to Claims 1 and 2, with a bolt for hanging the receptacle on to the collecting receptacle, characterised by the fact that open bearings F adapted to be rotated about the axis of the bolt E are provided on the collecting receptacle for this bolt  $h^3$ .

8. A receptable according to Claim 1. characterised by the fact that the covers  $b^1$  of the receptable B form a truncated cone when closed.

Dated this 27th day of January, 1928, BREWER & SON, 33, Chancery Lane, London, Patent Agents for the Applicant. 11:13 LEEDS PHIENTS UNIT 0532 468735

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Charles & Read Ltd. Photo Litho.

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3 SHEETS SHEET 3 COMPLETE SPECIFICATION 291,709 Fig.6. (This Drawing is a reproduction of the Original on a reduced scale) Fig. 7. Charles & Read Ltd. Photo Litho.